



Solder Wire, Dura-Pure, Sn95/Sb5

Chemtools Pty Ltd

Chemwatch Hazard Alert Code: 2

Chemwatch: 5660-62

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Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

S.GHS.AUS/NZ.EN.E

Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Solder Wire, Dura-Pure, Sn95/Sb5
Chemical Name	Not Applicable
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions. Massive form of the metal. Massive or bulk metals (as opposed to dispersed or divided metals) are characterised by having a well-ordered infinite lattice of metal atoms. Massive metals exist in various forms, including sheets, rods, ingots, foils, pellets, wire or on occasion, dusts.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	Chemtools Pty Ltd	Chemtools Ltd
Address	Unit 2, 14 - 16 Lee Holm Road St Marys NSW 2760 Australia	15/62 Factory Road Belfast Christchurch 8051 New Zealand
Telephone	1300 738 250, +61 2 9833 9766	+64 3 323 4177
Fax	+61 2 9623 3670	+61 2 9623 3670
Website	www.chemtools.com.au	www.chemtools.co.nz
Email	sales@chemtools.com.au	sales@chemtools.com.au

Emergency telephone number

Association / Organisation	Poisons Information Centre	National Poisons Centre
Emergency telephone numbers	13 11 26	0800 764 766
Other emergency telephone numbers	Not Available	Not Available


SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification ^[1]	Acute Toxicity (Oral) Category 4, Serious Eye Damage/Eye Irritation Category 2A, Hazardous to the Aquatic Environment Acute Hazard Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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Signal word	Warning
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Hazard statement(s)

H302	Harmful if swallowed.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear protective gloves, protective clothing, eye protection and face protection.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P330	Rinse mouth.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Not regulated for transport of Dangerous Goods.

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification ^[1]	Acute Toxicity (Oral) Category 4, Serious Eye Damage/Eye Irritation Category 2, Carcinogenicity Category 2, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Acute Hazard Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI
Determined by Chemwatch using GHS/HSNO criteria	6.1D (oral), 6.4A, 6.7B, 6.8B, 6.9B, 9.1A

Label elements

Hazard pictogram(s)	
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Signal word	Warning
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Hazard statement(s)

H302	Harmful if swallowed.
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H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice/attention if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P330	Rinse mouth.

Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available		solder wire consisting of
7440-31-5	>90	<u>tin</u>
7440-36-0	<10	<u>antimony</u>
Not Available		which upon use generates
7440-31-5	NotSpec	<u>tin fume</u>

Legend: 1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures**Description of first aid measures**

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye.
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	<ul style="list-style-type: none"> ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. <p>For THERMAL burns:</p> <ul style="list-style-type: none"> ▶ Do NOT remove contact lens ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>In case of burns:</p> <ul style="list-style-type: none"> ▶ Quickly immerse affected area in cold running water for 10 to 15 minutes. ▶ Bandage lightly with a sterile dressing. Treat for shock if required. ▶ Lay patient down. Keep warm and rested. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> ▶ IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. ▶ For advice, contact a Poisons Information Centre or a doctor. ▶ Urgent hospital treatment is likely to be needed. ▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. ▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. ▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. <p>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</p> <ul style="list-style-type: none"> ▶ INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. <p>NOTE: Wear a protective glove when inducing vomiting by mechanical means.</p> <ul style="list-style-type: none"> ▶ Generally not applicable.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- ▶ Chelation with British Anti-Lewisite (BAL) for serious antimony exposures should be employed.
- ▶ Dialyse as needed. The role of exchange diffusion is not clear.
- ▶ Be sure to monitor for dysrhythmias.

[Ellenhorn and Barceloux: Medical Toxicology]

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.

- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	<ul style="list-style-type: none"> ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. ▶ Avoid reaction with oxidising agents
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use. <p>Slight hazard when exposed to heat, flame and oxidisers.</p>
Fire/Explosion Hazard	<p>Welding arc and metal sparks can ignite combustibles.</p> <ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered to be a significant fire risk, however containers may burn. ▶ In a fire may decompose on heating and produce toxic / corrosive fumes.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<p>Clean up all spills immediately. Wear impervious gloves and safety glasses. Use dry clean up procedures and avoid generating dust. Place in suitable containers for disposal.</p>
Major Spills	<p>Minor hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Control personal contact with the substance, by using protective equipment if risk of overexposure exists. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Contain spill/secure load if safe to do so. ▶ Bundle/collect recoverable product and label for recycling. ▶ Collect remaining product and place in appropriate containers for disposal. ▶ Clean up/sweep up area. Water may be required. ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<p>For molten metals:</p> <ul style="list-style-type: none"> · Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entrap or seal off water. Water and other forms of contamination on or contained in scrap or remelt ingot are known to have caused explosions in melting operations. While the products may have minimal surface roughness and internal voids, there remains the possibility of moisture contamination or entrapment. If confined, even a few drops can lead to violent explosions. · All tooling, containers, molds and ladles, which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use. · Any surfaces that may contact molten metal (e.g. concrete) should be specially coated · Drops of molten metal in water (e.g. from plasma arc cutting), while not normally an explosion hazard, can generate enough flammable hydrogen gas to present an explosion hazard. Vigorous circulation of the water and removal of the particles minimise the hazard. <p>During melting operations, the following minimum guidelines should be observed:</p> <ul style="list-style-type: none"> · Inspect all materials prior to furnace charging and completely remove surface contamination such as water, ice, snow, deposits of grease and oil or other surface contamination resulting from weather exposure, shipment, or storage. · Store materials in dry, heated areas with any cracks or cavities pointed downwards. · Preheat and dry large objects adequately before charging in to a furnace containing molten metal. This is typically done by the use of a drying oven or homogenising furnace. The dry cycle should bring the metal temperature of the coldest item of the batch to 200 degree C (400 deg F) and then hold at that temperature for 6 hours. ▶ Avoid all personal contact, including inhalation.
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Continued...

- ▶ Wear protective clothing when risk of exposure occurs.
- ▶ Use in a well-ventilated area.
- ▶ Prevent concentration in hollows and sumps.
- ▶ **DO NOT enter confined spaces until atmosphere has been checked.**
- ▶ **DO NOT allow material to contact humans, exposed food or food utensils.**
- ▶ Avoid contact with incompatible materials.
- ▶ **When handling, DO NOT eat, drink or smoke.**
- ▶ Keep containers securely sealed when not in use.
- ▶ Avoid physical damage to containers.
- ▶ Always wash hands with soap and water after handling.
- ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- ▶ Use good occupational work practice.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

Other information

- ▶ Packaging as recommended by manufacturer.
- ▶ Check that containers are clearly labelled

Conditions for safe storage, including any incompatibilities**Suitable container**

- ▶ Packaging as recommended by manufacturer.
- ▶ Check that containers are clearly labelled

Storage incompatibility

- ▶ Avoid strong acids, bases.
- ▶ Avoid reaction with oxidising agents



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection**Control parameters****Occupational Exposure Limits (OEL)****INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	tin	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	tin	Inhalable dust (not otherwise classified)	10 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	tin	Respirable dust (not otherwise classified)	3 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	antimony	Antimony & compounds (as Sb)	0.5 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	antimony	Antimony and compounds, as Sb	0.5 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	antimony	Respirable dust (not otherwise classified)	3 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	antimony	Inhalable dust (not otherwise classified)	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	tin fume	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	tin fume	Inhalable dust (not otherwise classified)	10 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	tin fume	Respirable dust (not otherwise classified)	3 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
tin	6 mg/m3	67 mg/m3	400 mg/m3

Ingredient	TEEL-1	TEEL-2	TEEL-3
antimony	1.5 mg/m3	13 mg/m3	80 mg/m3
tin fume	6 mg/m3	67 mg/m3	400 mg/m3
Ingredient	Original IDLH	Revised IDLH	
tin	Not Available	Not Available	
antimony	Not Available	Not Available	
tin fume	Not Available	Not Available	

Exposure controls

<p>Appropriate engineering controls</p>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For brazing or soldering the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in either open or limited spaces, use mechanical (general exhaust or plenum) ventilation. (Open work spaces exceed 300 cubic meters per welder) <p>For work conducted in confined spaces, mechanical ventilation, using local exhaust systems, is required. (In confined spaces always check that oxygen has not been depleted by excessive rusting of steel or snowflake corrosion of aluminium) Mechanical or local exhaust ventilation may not be required where the process working time does not exceed 24 mins. (in an 8 hr. shift) provided the work is intermittent (a maximum of 5 mins. every hour). Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>welding, brazing fumes (released at relatively low velocity into moderately still air)</td> <td>0.5-1,0 m/s (100-200 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of welding or brazing fumes generated 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Air Speed:	welding, brazing fumes (released at relatively low velocity into moderately still air)	0.5-1,0 m/s (100-200 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
Type of Contaminant:	Air Speed:														
welding, brazing fumes (released at relatively low velocity into moderately still air)	0.5-1,0 m/s (100-200 f/min.)														
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<p>Individual protection measures, such as personal protective equipment</p>															
<p>Eye and face protection</p>	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to EN 175, ANSI Z49:12005, AS 1336 and AS 1338 which provide the maximum possible facial protection from flying particles and fragments. [WRIA-WTIA Technical Note 7] ▶ An approved face shield or welding helmet can also have filters for optical radiation protection, and offer additional protection against debris and sparks. ▶ UV blocking protective spectacles with side shields or welding goggles are considered primary protection, with the face shield or welding helmet considered secondary protection. ▶ The optical filter in welding goggles, face mask or helmet must be a type which is suitable for the sort of work being done. A filter suitable for gas welding, for instance, should not be used for arc welding. ▶ Face masks which are self dimming are available for arc welding, MIG, TIG and plasma cutting, and allow better vision before the arc is struck and after it is extinguished. <p>Welding helmet with suitable filter. Welding hand shield with suitable filter.</p>														

Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>Welding Gloves Safety footwear</p>
Body protection	See Other protection below
Other protection	<p>· During repair or maintenance activities the potential exists for exposures to toxic metal particulate in excess of the occupational standards. Under these circumstances, protecting workers can require the use of specific work practices or procedures involving the combined use of ventilation, wet and vacuum cleaning methods, respiratory protection, decontamination, special protective clothing, and when necessary, restricted work zones.</p> <p>· Protective over-garments or work clothing must be worn by persons who may become contaminated with particulate during activities such as machining, furnace rebuilding, air cleaning equipment filter changes, maintenance, furnace tending, etc. Contaminated work clothing and over-garments must be managed in a controlled manner to prevent secondary exposure to workers of third parties, to prevent the spread of particulate to other areas, and to prevent particulate from being taken home by workers.</p> <p>· Personnel who handle and work with <u>molten metal</u> should utilise primary protective clothing like polycarbonate face shields, fire resistant tapper's jackets, neck shades (snoods), leggings, spats and similar equipment to prevent burn injuries. In addition to primary protection, secondary or day-to-day work clothing that is fire resistant and sheds metal splash is recommended for use with molten metal. Synthetic materials should never be worn even as secondary clothing (undergarments).</p> <p>Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.</p> <p>Aprons, sleeves, shoulder covers, leggings or spats of pliable flame resistant leather or other suitable materials may also be required in positions where these areas of the body will encounter hot metal.</p>

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Silver grey solid massive form with no odour; does not mix with water. Massive form of the metal. Massive or bulk metals (as opposed to dispersed or divided metals) are characterised by having a well-ordered infinite lattice of metal atoms. Massive metals exist in various forms, including sheets, rods, ingots, foils, pellets, wire or on occasion, dusts.		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	232-240	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.

Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Component metals which form part of massive metals and their alloys are "locked" into a metal lattice, and as a result they are not easily absorbed following inhalation.</p> <p>Secondary processes (for example, a change in pH or the action of bacteria in the gut) may allow certain substances to be released in low concentrations.</p> <p>The inhalation of small particles of metal oxide results in sudden thirst, a sweet, metallic foul taste, throat irritation, cough, dry mucous membranes, tiredness and general unwellness. Headache, nausea and vomiting, fever or chills, restlessness, sweating, diarrhoea, excessive urination and prostration may also occur.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p>
Ingestion	<p>Overexposure is unlikely in this form.</p> <p>Metals which form part of massive metals and their alloys, are "locked" into a metal lattice; as a result they are not readily bioavailable following ingestion.</p> <p>Secondary processes (e.g. change in pH or intervention by gastrointestinal microorganisms) may allow certain substances to be released in low concentrations.</p>
Skin Contact	<p>There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons.</p> <p>Skin contact does not normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert.</p>
Eye	<p>This material can cause eye irritation and damage in some persons.</p> <p>Contact with the eye by metal dusts may cause scratching on the cornea and other injuries, which are usually minor. However, foreign body penetration of the eyeball may cause infection or result in permanent loss of vision.</p> <p>High-speed machines (such as drills and saws) can produce white-hot particles of metal that resemble sparks. Any of these white-hot particles can enter the unprotected eye, and become embedded deep within it. Foreign bodies that penetrate the inside of the eye can cause infection (endophthalmitis).</p> <p>During the first hours after injury, symptoms of foreign bodies within the eye may be similar to those of scratching of the cornea. However, people with foreign bodies within the eye may also have a noticeable loss of vision. Fluid may leak from the eye, although this may not be noticeable if the foreign body is small. Pain may also increase after the first few hours.</p>
Chronic	<p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population. Since smoking and exposure to other cancer-causing agents, such as asbestos fibre, may influence these results, it is not clear whether welding, in fact, represents a significant lung cancer risk. Whilst mild steel welding represents little risk, the stainless steel welder, exposed to chromium and nickel fume, may be at risk and it is this factor which may account for the overall increase in lung cancer incidence among welders. Cold isolated electrodes are relatively harmless.</p> <p>55metaweld</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

Solder Wire, Dura-Pure, Sn95/Sb5	TOXICITY	IRRITATION
	Not Available	Not Available
tin	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (Rat) LC50: >4.75 mg/4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >2000 mg/kg ^[1]	
antimony	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >8000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (Rat) LC50: >5.2 mg/4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: 7000 mg/kg ^[2]	
tin fume	TOXICITY	IRRITATION

	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (Rat) LC50: >4.75 mg/4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >2000 mg/kg ^[1]	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

TIN & TIN FUME	No significant acute toxicological data identified in literature search.
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Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✗	Reproductivity	✓
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Solder Wire, Dura-Pure, Sn95/Sb5	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
tin	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>0.019mg/L	2
	NOEC(ECx)	168h	Crustacea	<0.005mg/L	2
	LC50	96h	Fish	>0.012mg/L	2
antimony	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	423.45mg/l	2
	EC50	96h	Algae or other aquatic plants	0.61mg/l	2
	EC50	72h	Algae or other aquatic plants	>2.4mg/l	2
	NOEC(ECx)	720h	Fish	>0.008mg/L	2
LC50	96h	Fish	0.93mg/l	2	
tin fume	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>0.019mg/L	2
	NOEC(ECx)	168h	Crustacea	<0.005mg/L	2
LC50	96h	Fish	>0.012mg/L	2	
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

<p>Product / Packaging disposal</p>	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. <p>Metal scrap recycling operations present a wide variety of hazards, including health hazards associated with chemical exposures and safety hazards associated with material processing operations and the equipment used in these tasks. Many of these metals do not pose any hazard to people who handle objects containing the metal in everyday use. In cases where employees could be exposed to multiple hazardous metals or other hazardous substances at the same time or during the same workday, employers must consider the combined effects of the exposure in determining safe exposure levels.</p> <p>The recycling of scrap metals is associated with illness and injury. The most common causes of illness were poisoning (e.g., lead or cadmium poisoning), disorders associated with repeated trauma, skin diseases or disorders, and respiratory conditions due to inhalation of, or other contact with, toxic agents.</p> <p>The most common events or exposures leading to these cases were contact with an object or piece of equipment; overextension; and exposure to a harmful substance. The most common types of these injuries were sprains and strains; heat burns; and cuts, lacerations, and punctures.</p> <p>Any combustible material can burn rapidly when in a finely divided form. If such a dust is suspended in air in the right concentration, under certain conditions, it can become explosible. Even materials that do not burn in larger pieces (such as aluminum or iron), given the proper conditions, can be explosible in dust form. The force from such an explosion can cause employee deaths, injuries, and destruction of entire buildings.</p> <p>Breaking apart large metal pieces may involve the use of gas cutting torch. Classic cutting torches use gas, while other torches use plasma or powder, or even water. Thermal (gas) torches expose employees to sprays of sparks and metal dust particles, to high temperatures, to bright light that could damage eyes (light both inside and outside of the visible spectrum), and to various gases.</p> <p>Materials that require higher temperatures to cut, such as pig iron and heat-resistant alloyed scrap, or materials that conduct heat too well to be cut with thermal torches, such as copper and bronze, may be cut with non-thermal methods such as plasma torches or powder cutting torches.</p> <p>Plasma torches are often used for superconductors of heat or heat-resistant metals, such as alloy steels containing nickel and/or chromium. Plasma torches generate a large amount of smoke and noise, as well as ultraviolet (UV) and infrared (IR) light. Depending on the metal, this smoke could contain toxic fumes or dusts.</p> <p>Other hazards common to cutting operations (as well as to welding and brazing) include burns, fires, explosions, electric shock, and heat stress. Even chemicals that are generally not flammable may burn readily when vapourised.</p> <p>Larger scrap metal objects are often broken apart using stationary shears, such as alligator shears used to cut apart short steel for foundries or to cut nonferrous metals. These machines can send small pieces of metal flying.</p> <p>Many scrap metal recycling operations heat scrap pieces to high temperatures to separate different metal components, increase the purity of scrap, bake out non-metal substances, burn off contaminants, remove insulation from wire, or otherwise process the metal scrap. This may be done using furnaces or ovens that use fuel or electrical heating sources. Furnaces generate smoke, dust, and metal fumes, depending on temperature and content. Combustion by-products may include sulfur and nitrogen oxides, and carbon monoxide and carbon dioxide. Organic compounds may be emitted as heating vapourises oil and grease on scraps. In addition, heating or burning of certain plastics (such as plastic-coated wiring) may release phosgene or other hazardous substances. Emissions from fluxing typically include chlorides and fluorides. The highest concentrations of fugitive emissions (i.e., gases and vapours that escape from equipment) occur when the lids and doors of a furnace are opened during charging, alloying, and other operations.</p> <p>Chemical processes are also used in a wide range of metal scrap recycling industries as a means to separate scrap into its component metals, to clean scrap metal prior to using physical processes, to remove contaminants (such as paint) from scrap material, or to extract selected metals from a batch of scrap containing many metal types. Chemical processes may include high-temperature chlorination, electrorefining, plating, leaching, chemical separation, dissolution, reduction, or galvanizing. The most probable emissions from these processes include metal fumes and vapours, organic vapours, and acid gases. Other potential hazards may include high amounts of heat, splashing of caustic or other-wise hazardous chemicals, or combustion hazards.</p> <p>The recycling of scrap metals or metals found in e-waste (such as printed circuit boards) may present a significant environmental and human health risk. These may contain heavy metals such as cadmium, cobalt, chrome, copper, nickel, lead and zinc. Roads and premises of nearby public facilities such as a school-yard and outdoor food market have been shown to be adversely impacted by the uncontrolled recycling activity. Heavy metal concentrations, especially lead and copper, in workshop and road dusts were found to be severely enriched, posing potential health risks, especially to children.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority.
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Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous.

Only dispose to the environment if a tolerable exposure limit has been set for the substance.

Only deposit the hazardous substance into or onto a landfill or sewage facility or incinerator, where the hazardous substance can be handled and treated appropriately.

SECTION 14 Transport information

Labels Required

Marine Pollutant	
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
tin	Not Available
antimony	Not Available
tin fume	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
tin	Not Available
antimony	Not Available
tin fume	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR002521	Animal Nutritional and Animal Care Products Group Standard 2020
HSR002531	Cleaning Products Carcinogenic Group Standard 2020
HSR002512	Additives Process Chemicals and Raw Materials Carcinogenic Group Standard 2020
HSR002607	Lubricants Carcinogenic Group Standard 2020
HSR002616	Metal Industry Products Carcinogenic Group Standard 2020
HSR002639	Photographic Chemicals Carcinogenic Group Standard 2020
HSR002646	Polymers Carcinogenic Group Standard 2020
HSR002647	Reagent Kits Group Standard 2020
HSR002648	Refining Catalysts Group Standard 2020
HSR002655	Solvents Carcinogenic Group Standard 2020
HSR002679	Surface Coatings and Colourants Carcinogenic Group Standard 2020
HSR002687	Water Treatment Chemicals Carcinogenic Group Standard 2020
HSR100425	Pharmaceutical Active Ingredients Group Standard 2020
HSR002601	Leather and Textile Products Carcinogenic Group Standard 2020
HSR002551	Corrosion Inhibitors Carcinogenic Group Standard 2020
HSR002552	Cosmetic Products Group Standard 2020
HSR002560	Dental Products Carcinogenic Group Standard 2020
HSR002568	Embalming Products Carcinogenic Group Standard 2020

HSR Number	Group Standard
HSR002586	Fuel Additives Carcinogenic Group Standard 2020
HSR002596	Laboratory Chemicals and Reagent Kits Group Standard 2020
HSR100757	Veterinary Medicines Limited Pack Size Finished Dose Group Standard 2020
HSR100758	Veterinary Medicines Non dispersive Closed System Application Group Standard 2020
HSR100759	Veterinary Medicines Non dispersive Open System Application Group Standard 2020

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

tin is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
 International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
 New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals
 New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data
 New Zealand Inventory of Chemicals (NZIoC)
 New Zealand Land Transport Rule: Dangerous Goods 2005 - Schedule 1 Quantity limits for dangerous goods
 New Zealand Workplace Exposure Standards (WES)

antimony is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
 Australian Inventory of Industrial Chemicals (AIIC)
 Chemical Footprint Project - Chemicals of High Concern List
 International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
 New Zealand Approved Hazardous Substances with controls
 New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals
 New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data
 New Zealand Inventory of Chemicals (NZIoC)
 New Zealand Workplace Exposure Standards (WES)

tin fume is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
 International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
 New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals
 New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data
 New Zealand Inventory of Chemicals (NZIoC)
 New Zealand Workplace Exposure Standards (WES)

Additional Regulatory Information

Not Applicable

Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantities
Not Applicable	Not Applicable

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Gas (aggregate water capacity in mL)	Liquid (L)	Solid (kg)	Maximum quantity per package for each classification
Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable

Tracking Requirements

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSDL	No (tin; antimony; tin fume)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (tin; antimony; tin fume)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	02/04/2024
Initial Date	26/03/2024

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

