



A NEW FORCE IN CHEMICAL MANUFACTURING

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SAFETY DATA SHEET

ISSUED FEBRUARY, 2022 (VALID 5 YEARS FROM DATE OF ISSUE)

Solder Paste Tin Lead Sn63-Pb37 NC257-2

Section 1 - Identification of The Material and Supplier

Chemtools Pty Ltd
Unit 2/14-16 Lee Holm Road
St Marys NSW 2760

Phone: 1300 738 250 (business hours)
Fax: 02 9623 3670
www.chemtools.com.au

Chemical nature: Solder paste.
Product Name: **Solder Paste Tin Lead Sn63-Pb37 NC257-2**
Product Use: Solder paste.
Creation Date: **February, 2022**
Poisons Information Centre: Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

SUSMP Classification: S5

ADG Classification: None allocated. Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

UN Number: None allocated



GHS Signal word: **DANGER**

Skin Sensitisation Category 1
Germ cell mutagenicity Category 2
Carcinogenicity Category 2
Reproductive Toxicity Category 1
Specific Target Organ toxicity - repeated exposure Category 2

HAZARD STATEMENT:

H317: May cause an allergic skin reaction.
H341: Suspected of causing genetic defects.
H351: Suspected of causing cancer.
H360Df: May damage the unborn child. Suspected of damaging fertility.
H373: May cause damage to organs through prolonged or repeated exposure.

PREVENTION

P201: Obtain special instructions before use.
P202: Do not handle until all safety precautions have been read and understood.
P260: Do not breathe dusts.
P262: Do not get in eyes, on skin, or on clothing.
P264: Wash contacted areas thoroughly after handling.
P272: Contaminated work clothing should not be allowed out of the workplace.
P280: Wear protective gloves, protective clothing and eye or face protection.

RESPONSE

P314: Get medical advice or attention if you feel unwell.

SAFETY DATA SHEET

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Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

P335: Brush off loose particles from skin.
P363: Wash contaminated clothing before reuse.
P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352: IF ON SKIN: Wash with plenty of soap and water.
P308+P313: If exposed or concerned: Get medical advice.
P333+P313: If skin irritation or rash occurs: Get medical advice.
P370+P378: In case of fire: Use carbon dioxide, dry chemical, foam, to extinguish.

STORAGE

P410: Protect from sunlight.
P402+P404: Store in a dry place. Store in a closed container.
P403+P235: Store in a well-ventilated place. Keep cool.

DISPOSAL

P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Emergency Overview

Physical Description & Colour: Pasty solid, no data regarding colour.

Odour: Typical rosin odour.

Major Health Hazards: may cause an allergic skin reaction, may damage fertility or the unborn child. Suspected of damaging fertility, suspected of causing genetic defects, suspected of causing cancer, may cause damage to organs through prolonged or repeated exposure. This product is a cumulative poison. Minor exposures over a period of time may lead to serious health problems.

Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m ³)	STEL (mg/m ³)
Lead, inorganic	7439-92-1	30-40	0.05	not set
Rosin	8050-09-7	0.1-10	not set	not set
Other non hazardous ingredients	secret	to 100	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Skin Contact: Gently brush away excess particles. If sensitising symptoms are experienced, remove victim from area and allow to breathe fresh air. If irritation persists, call a doctor or poisons information centre.

Eye Contact: Quickly and gently brush particles from eyes. No effects expected. If irritation does occur, flush contaminated eye(s) with lukewarm, gently flowing water for 5 minutes or until the product is removed. Obtain medical advice if irritation becomes painful or lasts more than a few minutes. Take special care if exposed person is wearing contact lenses.

Ingestion: If product is swallowed or gets in mouth, do NOT induce vomiting. Wash mouth with water and give some water to drink. If symptoms develop, or if in doubt contact a Poisons Information Centre or a doctor.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is no risk of an explosion from this product under normal circumstances if it is involved in a fire.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: In case of fire, use carbon dioxide, dry chemical or foam.

Fire Fighting: When fighting fires involving significant quantities of this product, wear a splash suit complete with self contained breathing apparatus.

SAFETY DATA SHEET

Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. As a minimum, wear overalls, goggles and gloves. Suitable materials for protective clothing include no specific manufacturer recommendations. Use impermeable gloves with care. Eye/face protective equipment should comprise, as a minimum, protective glasses and, preferably, goggles. If there is a significant chance that dusts are likely to build up in cleanup area, we recommend that you use a suitable dust mask. Otherwise, not normally necessary. Stop leak if safe to do so, and contain spill. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Consider vacuuming if appropriate. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10. Take special care if handling this product over extended periods as it is a cumulative poison.

Storage: This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m ³)	STEL (mg/m ³)
Lead, inorganic	0.05	not set

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

Eye Protection: Eye protection such as protective glasses or goggles is recommended when this product is being used.

Skin Protection: You should avoid contact even with mild skin irritants. Therefore you should wear suitable impervious elbow-length gloves and facial protection when handling this product for lengthy periods. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: cotton.

Respirator: If there is a significant chance that dusts are likely to build up in the area where this product is being used, we recommend that you use a suitable dust mask.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:	Pasty solid, no data regarding colour.
Odour:	Typical rosin odour.
Boiling Point:	Not available.
Flash point:	Not flammable.
Upper Flammability Limit:	No data.
Lower Flammability Limit:	No data.
Flammability Class:	No data.
Freezing/Melting Point:	No specific data. Paste at normal temperatures.
Volatiles:	No data.
Vapour Pressure:	No data.
Vapour Density:	Not applicable.
Specific Gravity:	No data.
Water Solubility:	Insoluble.
pH:	No data.

SAFETY DATA SHEET

Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	Not applicable.
Coeff Oil/water Distribution:	No data
Viscosity:	Not applicable.
Autoignition temp:	No data.
Particle Characteristics:	Product is a paste.

Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: None known.

Incompatibilities: No particular Incompatibilities.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form nitrogen and its compounds, and under some circumstances, oxides of nitrogen. Occasionally hydrogen cyanide gas in reducing atmospheres. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product will not undergo polymerisation reactions.

Section 11 - Toxicological Information

Local Effects:

Target Organs: This product may affect skin. Ingredients in this product have an established TWA, so exposure by inhalation should be avoided.

Classification of Hazardous Ingredients

Ingredient	Health Hazard Statement Codes
Lead, Inorganic	H351, H341, H373, H360Df
<ul style="list-style-type: none">• Carcinogenicity – category 2• Germ cell mutagenicity – category 2• Specific target organ toxicity (repeated exposure) – category 2• Reproductive toxicity – category 1A	
Rosin	H317
<ul style="list-style-type: none">• Skin sensitisation – category 1	

Lead exposure has been associated with increased risk of lung, stomach, and bladder cancer in diverse human populations. In studies of humans occupationally exposed to lead, there is evidence to suggest that lead damages chromosomes or DNA. In most studies, lead caused micronucleus formation, chromosomal aberrations, and DNA damage, but studies on sister chromatid exchange gave conflicting results. Genetic studies on humans environmentally exposed to lead also gave conflicting results. Lead did not cause mutations in bacteria, and results from test systems using mammalian cells were conflicting. A report may be found at <http://ntp.niehs.nih.gov/ntp/roc/eleventh/profiles/s101lead.pdf>

Potential Health Effects

Persons allergic/sensitised to rosin (colophony) should avoid exposure to this product.

Inhalation:

Short Term Exposure: Available data indicates that this product is not harmful. In addition product is unlikely to cause any discomfort or irritation.

Long Term Exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short Term Exposure: Classified as a potential sensitiser by skin contact. Exposure to a skin sensitiser, once sensitisation has occurred, may manifest itself as skin rash or inflammation, and in some individuals this reaction can be severe. In addition product may be irritating, but is unlikely to cause anything more than mild transient discomfort.

Long Term Exposure: No data for health effects associated with long term skin exposure.

Eye Contact:

SAFETY DATA SHEET

Short Term Exposure: This product may be irritating to eyes, but is unlikely to cause anything more than mild transient discomfort.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. This product is unlikely to cause any irritation problems in the short or long term.

Long Term Exposure: Long term minor exposures to this product may cause serious health effects.

Carcinogen Status:

SWA: Lead, Inorganic is classified by SWA as a Category 2 Carcinogen, suspected to be carcinogenic to humans. See the SWA website for further details. A web address has not been provided as addresses frequently change.

NTP: Lead, Inorganic is classified by NTP as reasonably anticipated to be carcinogenic to humans.

See the NTP website for further details. A web address has not been provided as addresses frequently change.

IARC: Lead, Inorganic is classed 2b IARC - possibly carcinogenic to humans. Lead compounds, evaluated as a group.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

Section 12 - Ecological Information

Insufficient data to be sure of status.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

Section 14 - Transport Information

UN Number: This product is not classified as a Dangerous Good by ADG, IATA or IMDG/IMSBC criteria. No special transport conditions are necessary unless required by other regulations.

Section 15 - Regulatory Information

AICS/AIIC: All of the significant ingredients in this formulation are compliant with AICIS regulations.

The following ingredients: Lead, inorganic, Rosin, are mentioned in the SUSMP.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
AICS/AIIC	Australian Inventory of Industrial Chemicals
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

SAFETY DATA SHEET

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (July 2020) and GHS Revision 7

SAFETY DATA SHEET